

Development of Temperature-Responsive Microgel Films for CO₂ Separation

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The chemical absorption of CO₂ using aqueous solutions of amines such as ethanol amine and sterically hindered amines has been considered to be the most scalable CO₂-capture processes from the high humidity exhaust gases of point sources such as fossil fuel power plants.^[1] The amine solutions absorb CO₂ at a low temperature (~40 °C) by an exothermic reaction and desorb CO₂ upon heating (>140 °C).^[2] Though these conventional methods exhibited high capacity for CO₂ capture, they have drawbacks, such as reactor corrosion and high-energy consumption—equivalent to 20–40 % of a typical power plant output because of the high regeneration temperature.^[2–3] Furthermore, amines and their reaction products in the solution that are easily volatilized during the regeneration process need to be recovered in order to avoid air pollution.^[4] Thus, the development of nonvolatile sorbents that desorb CO₂ at low temperatures (<100 °C) has been required.^[3]

We have reported that the aqueous solutions of temperature-responsive microgel particles (GPs) consisting of *N*-isopropyl acrylamide (NIPAM) and *N*-[3-(dimethylamino)propyl]methacrylamide (DMAPM) reversibly absorbed CO₂ via volume phase transition (VPT) of the GPs. Poly(NIPAM) hydrogels underwent VPT from a swollen to a shrunken state at the volume phase transition temperature (VPTT).^[5] The GPs were highly hydrated below the VPTT while above it, the water dissociated from the GPs, thereby allowing the shrinkage of the hydrogel structure. Most amines in the swollen GPs were capable of forming ion pairs with the absorbed bicarbonate ions below VPTT (30 °C). However, above VPTT (75 °C), the shrinkage of GPs lowered the pK_a value of these amines, resulting in efficient desorption of CO₂ (Figure 1).^[5,6]

The capacity for CO₂ absorption per amine in the GPs in solution was either comparable or superior to the commercially available CO₂ absorbents consisting of ethanolamine.^[5] However, the absorption capacity per weight of the solution was much smaller than that of the aqueous solution of ethanol amines because the concentration of GPs

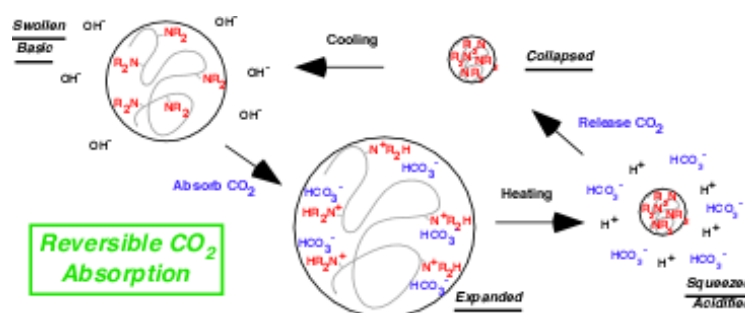


Figure 1. Proposed mechanism for reversible absorption of CO₂ by poly(NIPAm-co-DMAPM) GPs.

in the solution (~0.1 wt.%) was much lower than that of the amine solution (20–30 wt.%).^[5] In order to improve the energy efficiency, we prepared hydrogel films consisting of the GPs.^[6] The hydrogel films composed of temperature-responsive microgel particles (GPs) containing amine group work as CO₂ separation membranes as well as stimuli responsive CO₂ absorbent with a high capacity.^[6–8]

References

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